



*sample itinerary*  
**Umbria  
& Northern  
Tuscany**

*Guida Da Rita*

EXPERIENCES YOU WILL TREASURE AT LENGTH



A vintage camera in a leather case, a straw hat, and sunglasses on a dark surface.

# *Suggestions* for an unforgettable *journey*

We represent unique, extraordinary independent and privately-owned boutique hotels, villas and yachts in Italy. To promote the hotels we represent we take pride in creating travel suggestions and itineraries, where our local knowledge meets the needs and interests of travel advisors and clients. Make this your very own tale of discovery along this unique peninsula, whether your primary concern is art, architecture, archaeology or even fine dining and shopping.

Our goal is to introduce travel advisors to new products and act as a primary resource for information and assistance ensuring they receive all the support they need in real time. Having a “**sample itinerary**” connecting the properties gives something more solid and potentially concrete to promote, rather than a mere collection of hotels.

Extraordinary hotels, whose credo is painstaking attention to details, excellence throughout, and whose experience is one you will treasure at length. Light varying a thousand times in a day, sensational dawns and sunsets, ever-changing hues, the lull of the waves by the shore, a star-studded sky, savouring an outstanding meal: you will simply ask for more.

*Welcome to our world*

# Umbria & Northern Tuscany

6 days

● day 1, day 2, day 3 / **Umbria**

3 nights at Palazzo Petrus Boutique Hotel

● day 4, day 5, day 6 / **Northern Tuscany**

3 nights at Il Bottaccio Boutique Art Hotel R&C

Season

● all year round

## TUSCANY

● Il Bottaccio Boutique Art Hotel  
/ Montignoso / Massa Carrara

## UMBRIA

● Palazzo Petrus Boutique Hotel  
/ Orvieto

To make the experience even richer, every itinerary can be designed by Italian DMCs to the last detail. Every visit, every lunch and dinner, every overnight stay and every transfer is carefully selected to be part of a story, your story.







## day 1 / day 2 / day 3

Umbria is affectionately called the green heart of Italy, it is a true hidden gem of a region which lies central right between Tuscany and Lazio, the regions home to Florence and Rome. Although Umbria may be considered off-the-beaten-path region in Italy, there is so much to see and explore. You can spend several days visiting destinations such as **Spoleto**, **Perugia**, **Todi**, **Gubbio**, and so much more. Umbria is home to several lakes, incredible hiking paths, home of Ceramic artisans, and of course it's a major gastronomical hub for several delicacies, including black truffles and its many wine varieties.

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## ASSISI



>> The UNESCO classified towns of **Assisi** and **Orvieto** are the undisputed starlets of the region. Visit the outstanding **Duomo of Orvieto** that brings together many eras and architectural styles. Descend the 200 steps into **St Patrick's Well** (Pozzo di San Patrizio), 53m-deep (174ft), it was commissioned by Pope Clement VII during the Sack of Rome and built between 1527 and 1537. **Assisi** is the home of Saint Francis, the founder of the Franciscan order. Visit the Saint Francis Basilica decorated with exquisite frescoes and the Basilica of Santa Maria degli Angeli with the famous *La Porziuncola*. Enjoy a walk into the historic center of **Spello** to get a real medieval vibe, only 10KM (6.2 miles) from Assisi. Head to the medieval town of **Todi** and visit the Church of Saint Mary of Consolation which is considered one of the symbolic buildings of Renaissance architecture, the Todi's Gothic Cathedral and have an aperitivo in Piazza del Popolo. **Perugia** is the capital of Umbria, the largest city in the region and a walk into the historic center is a must. With so many incredible places to explore, nature to see, and several experiences to enjoy - you will surely have a wonderful time in Umbria.

## ORVIETO



### Not to be missed

- Truffle hunting • Visit the Duomo di Orvieto • Descend into the Pozzo di San Patrizio
- Climb The Torre del Moro Orvieto • Learn a lot about the Etruscans with a history lesson at Museo Archeologico Nazionale di Orvieto • Bike from Orvieto to the cliff-top village of Civita and explore the very best of the beautiful Umbrian countryside, castles, and food
- Visit the charming medieval towns of Todi, Spoleto, Perugia, Assisi, Gubbio, Spello

### Buon appetito!

- Ristorante Coro at Palazzo Petrus • Arso, contemporary trattoria in Piazza Duomo
- Trattoria La Palomba, traditional cuisine • Trattoria dell'Orso, typical local dishes
- Ristorante I 7 Consoli, elegant fine dining • Claudio Al Vicolo, high-quality artisanal pizza • Wine & Taglieri at Bottega Vera • Cocktails at Gocce Bar, inside Palazzo Petrus

### Food ecstatic

- Lumachelle orvietane • Umbrichelli (with norcina sauce or truffles)
- Torta al testo (traditional focaccia) • The best lentils in the world of Castelluccio di Norcia • Panino con Porchetta • Prosciutto di Norcia
- Crostini al tartufo • Pampepato • Tozzetti: crunchy almond biscuits, traditionally enjoyed with dessert wine

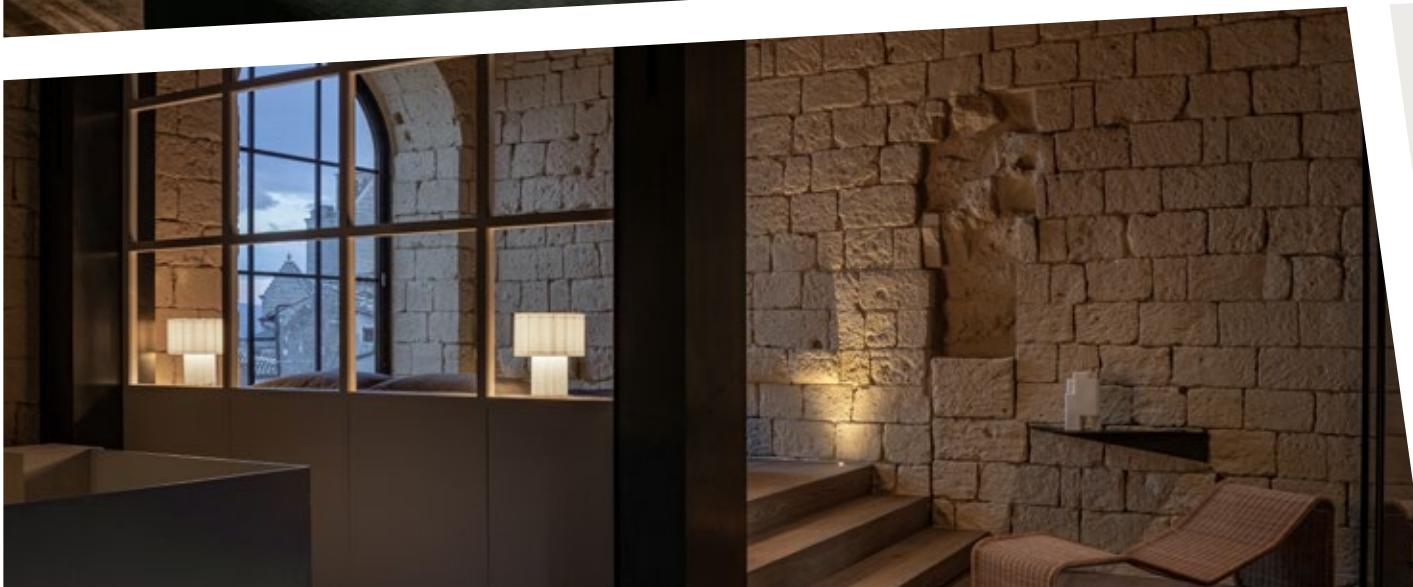
### Wine

- Grechetto • Orvieto Classico • Sagrantino di Montefalco
- Montefalco Rosso • Torgiano Rosso Riserva
- Bianco di Torgiano • Cervato della Sala



PALAZZO PETRVS BOUTIQUE HOTEL

# *Authentic* Umbria



Located in the heart of Orvieto, Palazzo Petrvs is an exclusive boutique hotel that breathes new life into a magnificent 15th-century aristocratic residence. With just nine refined rooms and suites, it offers an intimate and timeless retreat where history, elegance, and contemporary comfort blend in perfect harmony. Palazzo Petrvs invites guests to experience Umbria at its most authentic—where history, refined design and a deep sense of place come together in an atmosphere of timeless elegance.

**PALAZZO PETRVS BOUTIQUE HOTEL** / 3 nights



# T U S C A N Y



Il Bottaccio  
Boutique Art Hotel  
/ Montignoso / Massa Carrara

## day 4 / day 5 / day 6

The beauty of this area in northwestern Tuscany is the juxtaposition of mountains and the sea, rolling hills and medieval towns. All this majestic scenery can be contemplated by the wild and remote **Apuan Alps** soaring high and well visible from the coast. **Carrara** is the largest source of marble in the world and the place where you can sense history happening. The marble blocks for the Pietà of Michelangelo (Saint Peter's, Rome) comes from here. Head to **Pietrasanta**, also known as Little Athens, thanks to the concentration of artists who have decided to settle here. Among the best known in decades are Igor Mitoraj and Fernando Botero. **Forte dei Marmi** is an attractive resort where trendy shops and antiques fair, as well as music festivals, attract many visitors, who enjoy the beauty of the sea in a unique setting.





PISA



CARRARA MARBLE QUARRIES



>> Quaint, picturesque, scenic and pretty: **Lucca** has it all. Walk along fashionable Via Fillungo, with its series of trendy shops, before reaching sublime Piazza Anfiteatro, perhaps Tuscany's loveliest square, named after an amphitheatre that stood here in Roman times. **Pisa** and its leaning tower are so famous that you may be tempted to glance at the **Campo dei Miracoli** and move on; you should, instead, visit the epic Camposanto, the cemetery that was sadly heavily bombed during WWII and bestows an air of serenity and calm in an otherwise busy corner of the city. The Baptistery and the 11th c. Duomo are worth a visit. Further south, **Bolgheri** is famous for its epic cypress avenue and for the production of delicious Sassicaia.

### Not to be missed

- Private tour to Carrara marble quarries • Private tour to Cinque Terre • Wine tasting at Antinori and Ornellaia • A trip into Chianti
- Visit Artistic Atelier in Pietrasanta • Puccini Festival • Lucca summer Festival
- Cooking class at Il Bottaccio with Chef Nino Mosca • Horse Trekking in the Apuanian Alps

### Buon appetito!

- Il Bottaccio / Montignoso • Filippo, Enoteca Marcucci, La Martinatica / Pietrasanta
- Maitò, Lorenzo ☼ / Forte dei Marmi

### Food ecstatic

- Lardo di colonnata • Ribollita • Fiorentina steak • Panigacci/Testaroli • Tordelli
- Tagliarin con fagioli • Zuppa Viareggina • Castagnaccio • Cantucci • Torta di riso
- Cecina (soft focaccia-style bread made with chickpea flour)

### Wine

- Chianti Classico • Brunello di Montalcino • Rosso di Montalcino • Sassicaia
- Morellino di Scansano • Vin Santo • Tignanello • Solaia • Vermentino





# Hidden gardens

IL BOTTACCIO BOUTIQUE ART HOTEL

Il Bottaccio **Relais & Châteaux** is an exclusive Boutique Art Hotel with just eight rooms and suites, conceived as a secluded sanctuary where nature and the most sophisticated luxury exist in perfect harmony.

Celebrated for its distinctive personality, Il Bottaccio offers guests a deeply personal and intimate experience. The atmosphere is warm and understated, designed to make every stay feel effortlessly elegant, welcoming and profoundly relaxing. A place where time slows down, privacy is treasured, and luxury is expressed through beauty, authenticity and thoughtful attention to detail.

**IL BOTTACCIO BOUTIQUE ART HOTEL**

/ 3 nights







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